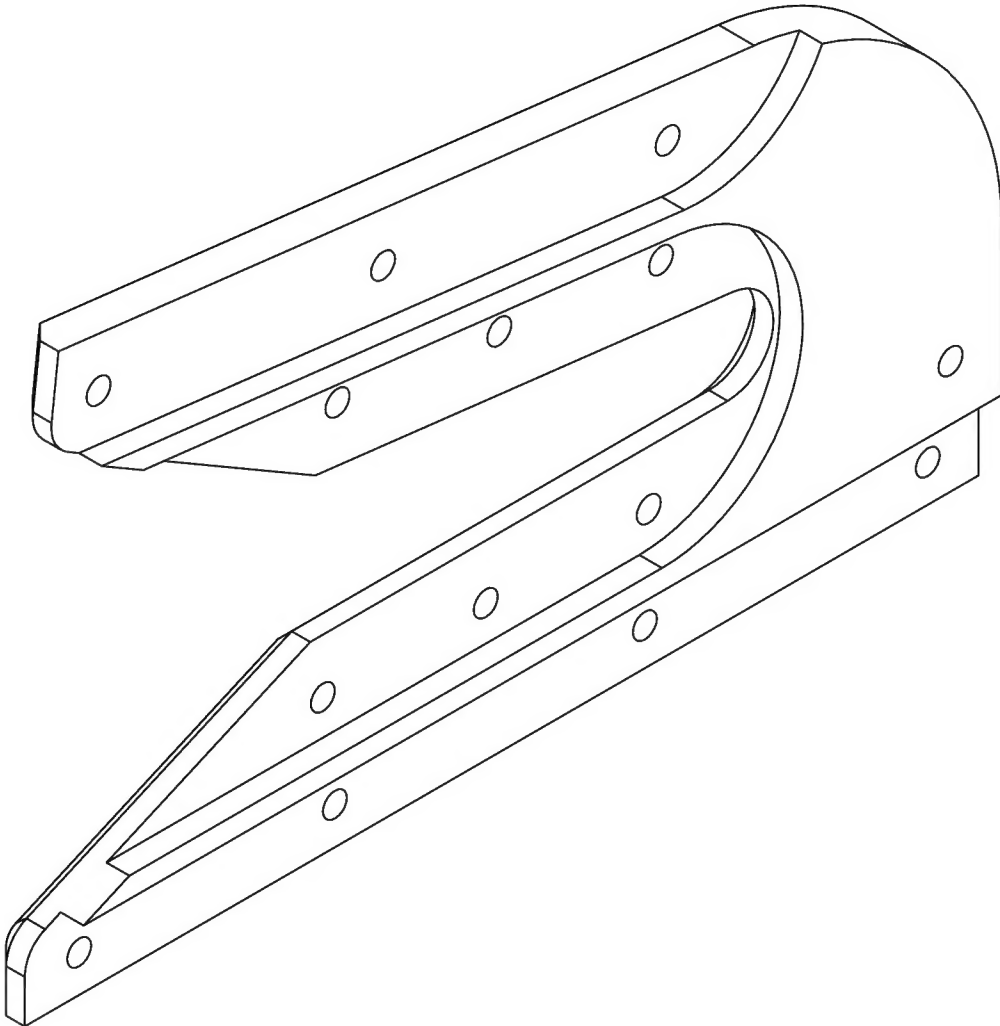
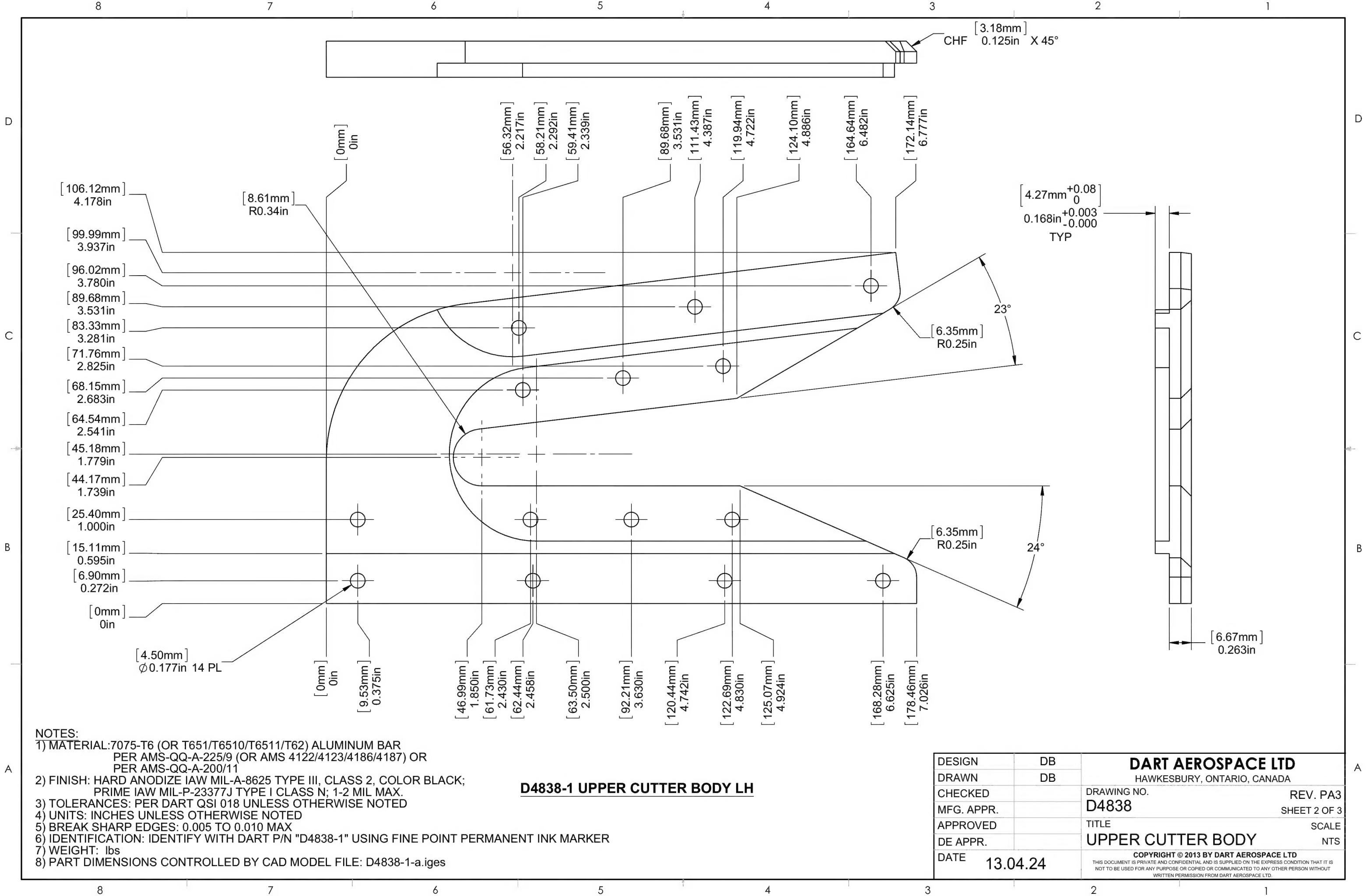


D4838-1 UPPER CUTTER BODY LH



D4838-2 UPPER CUTTER BODY RH

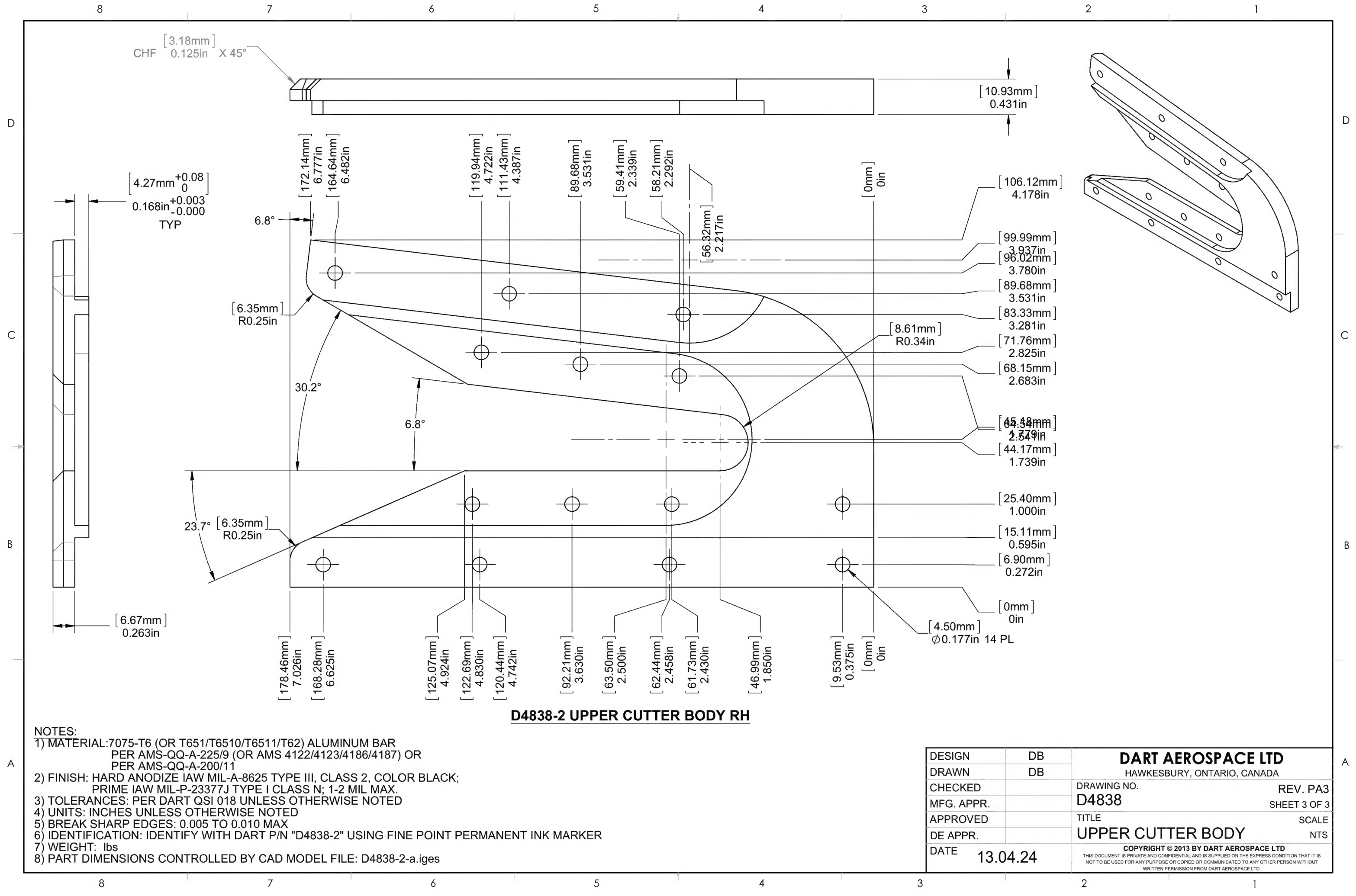
A	NEW RELEASE		DB	13.04.19
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB			
CHECKED		DRAWING NO.		REV. PA3
MFG. APPR.		D4838		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		UPPER CUTTER BODY		NTS
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- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4838-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: lbs
 - 8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4838-1-a.iges

D4838-1 UPPER CUTTER BODY LH

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4838	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER BODY	NTS
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NOTES:
1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX.
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4838-2" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: lbs
8) PART DIMENSIONS CONTROLLED BY CAD MODEL FILE: D4838-2-a.iges

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO.	REV. PA3
MFG. APPR.		D4838	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER CUTTER BODY	NTS
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